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Metabolism and Disposition of Volanesorsen, a 2' MOE Antisense Oligonucleotide, Across Species

Noah Post¹, Rosie Yu¹, Sarah Greenlee¹, Hans Gaus², Eunju Hurh³, John Matson¹, & Yanfeng Wang¹.

¹Ionis Pharmaceuticals, Inc, PK and Clinical Pharmacology. 2855 Gazelle Court, Carlsbad, CA 92010.

²Ionis Pharmaceuticals, Inc, Medicinal Chemistry. 2855 Gazelle Court, Carlsbad, CA 92010.

³Akcea Therapeutics, PK and Clinical Pharmacology, 22 Boston Wharf Road, 9th Floor, Boston MA 02210.

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Corresponding Author:

Noah Post, Ionis Pharmaceuticals, Inc, 2855 Gazelle Court, Carlsbad CA 92010. Phone #: (760)

603-2798. Fax #: (760) 603-2640. npost@ionisph.com

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Abbreviations: ADME, absorption, distribution, metabolism, and excretion; apoC-III, apolipoprotein C-III; ASO, antisense oligonucleotide; AUC, area under the curve; BLQ, below the limit of quantification; CL, clearance; C_{max} , maximum concentration; ELISA, enzyme-linked immunosorbent assay; ESI, electrospray ionization; F, bioavailability; HPLC, high-performance liquid chromatography; IP, ion pairing; LC-MS, liquid chromatography tandem mass spectrometry; LLE, liquid-liquid extraction; LLOQ, lower limit of quantitation; LSC, liquid scintillation counting; 2' MOE, 2'-O (2 methoxyethyl); MS, mass spectrometry; PK, pharmacokinetic; PS, phosphorothioate; Q-Tof, quadrupole time-of-flight; QWBA, quantitative DMD Fast Forward. Published on July 26, 2019 as DOI: 10.1124/dmd.119.087395 This article has not been copyedited and formatted. The final version may differ from this version.

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whole-body autoradioluminography; s.c., subcutaneous; SD, standard deviation; SPE, solid

phase extraction; TBAA, tributylammonium acetate; T_{max}, time to reach C_{max};

Abstract

Volanesorsen (previously known as ISIS 304801) is a 20-nucleotide partially 2'-O (2 methoxyethyl) (2' MOE) modified antisense oligonucleotide (ASO) gapmer and was recently approved in the European Union as a novel, first in class treatment for reduction of triglyceride levels in patients with Familial Chylomicronemia Syndrome. We characterized the absorption, distribution, metabolism, and excretion characteristics of volanesorsen in mice, rats, monkeys, and humans, in either radiolabeled or non-radiolabeled studies. This also included the characterization of all the observed ASO metabolite species excreted in urine. Volanesorsen is highly bound to plasma proteins, similar in mice, monkeys and humans. In all species, plasma concentrations declined in a multiphasic fashion, characterized by a relatively fast initial distribution phase and then a much slower terminal elimination phase following a subcutaneous bolus administration. The plasma metabolite profiles of volanesorsen are similar across species, with volanesorsen as the major component. Various shortened oligonucleotide metabolites (5-19 nucleotides long) were identified in tissues in the multiple dose mouse and monkey studies, but fewer in the [³H]-volanesorsen rat study, likely due to a lower accumulation of metabolites following a single dose in rats. In urine, all metabolites identified in tissues were observed, consistent with both endo- and exo-nuclease mediated metabolism and urinary excretion being the major elimination pathway for volanesorsen and its metabolites.

Significance Statement

We characterized the absorption, distribution, metabolism, and excretion (ADME) of volanesorsen, a partially 2'-O (2 methoxyethyl) modified antisense oligonucleotide, from mouse to man, utilizing novel extraction and quantitation techniques, in samples collected from preclinical toxicology studies, a ³H rat ADME study, and a phase 1 clinical trial.

Introduction

Rare genetic disorders have been a challenge to treat by traditional small molecule drugs. The use of antisense oligonucleotides (ASOs) as a platform for drug development to treat these diseases has increased significantly over the years due to its unique mechanism of action at the RNA level (Bennett and Swayze, 2010). ASOs hybridize to their target complementary messenger RNA (mRNA), which may alter the site of splicing or result in RNA degradation through RNase H activity, thereby modulating the translation of proteins or eliminating toxic RNA (Crooke, 1999; Crooke, 2004). Advances in medicinal chemistry have led to several chemical modifications that have been made to improve upon the pharmacokinetic and pharmacodynamic properties of ASOs (Wagner, 1994; Altmann et al., 1996; Lima et al., 1997; Manoharan, 1999). Among the various modifications, the phosphorothioate (PS) modification on the phosphodiester backbone structure and the 2'-O (2 methoxyethyl) (2' MOE) modification on the ribose moiety have consistently demonstrated greater metabolic stability and higher binding affinity to the target mRNA while maintaining RNase H activity by using a chimeric design strategy, and decreasing general non-hybridization toxicities (Manoharan, 1999; McKay et al., 1999; Henry and Danis, 2001; Yu et al., 2007a; Geary, 2009). These 2' MOE modifications are commonly known as second-generation ASOs. The MOE modification has led to the development of potent, pharmacologically active, specific ASOs such as mipomersen (marketed as Kynamro[®]), an inhibitor of apolipoprotein B-100 synthesis to reduce LDL-C, apolipoprotein B, total cholesterol and non HDL-C in patients with homozygous familial hypercholesterolemia (Kastelein et al., 2006); and inotersen (marketed as TEGSEDITM), an inhibitor of hepatic production of transthyretin (TTR) protein to reduce serum TTR protein and risk of TTR protein

deposits in tissues in patients with polyneuropathy caused by hereditary transthyretin-mediated amyloidosis (Ackermann et al., 2016; Benson et al., 2018; Shen and Corey, 2018).

Volanesorsen, a 20-nucleotide partially 2' MOE modified ASO gapmer, was developed to inhibit apolipoprotein C-III (apoC-III), a key player in the metabolism of triglycerides and triglyceride-rich lipoproteins. Overexpression of the gene encoding apoC-III (APOC3) is associated with hypertriglyceridemia, while loss of function mutations in APOC3 are associated with low triglyceride levels and a decreased risk for cardiovascular disease (Graham et al., 2013; Yang et al., 2016). Patients with an overexpression of APOC3 can have triglyceride levels higher than ~1000 mg/dL and are associated with an increased risk for pancreatitis (Schmitz and Gouni-Berthold, 2018). Treatment with volanesorsen leads to a robust decrease in both apoC-III production and triglyceride concentrations (Pechlaner et al., 2017) and has recently been approved by the European Union as a novel, first in class treatment for reduction of triglyceride levels in patients with Familial Chylomicronemia Syndrome. The pharmacokinetic and metabolism properties of volanesorsen have been thoroughly characterized across species from mice to man, including the metabolism in mice and monkeys as part of the toxicology studies, in rats using radiolabeled materials, and in humans from a phase 1 healthy volunteer study. The results of these studies are described and compared across species. Additionally, the renal excretion of all ASO metabolite species is reported. This compilation represents a complete metabolism profile for a partially 2' MOE modified ASO.

Materials and Methods

Test Compound. Volanesorsen (also called ISIS 304801, ISIS-ApoCIII_{Rx} and IONIS-ApoCIII_{Rx}) is a 20-base phosphorothioate oligonucleotide with five 2' MOE modified ribofuranosyl nucleotides flanking on both the 5' and 3' end of the unmodified DNA oligonucleotide gap. Full-length purity of the test compound (as determined by liquid chromatography tandem mass spectrometry [LC-MS]) was 91.1% with 1.6% of the impurities associated with N-1 (deletion sequence). Dosing was performed based on the quantity of fulllength 20-mer oligonucleotide. Radiolabeled volanesorsen was made (AM Chemicals, LLC, CA) with a tritium incorporated into the nonexchangeable 5-carbon position of the ribose sugar of one of the deoxy-thymidine nucleotides in the wing portion of the oligonucleotide (Figure 1) for radiolabel disposition and mass balance studies in rat. The radio-chemical purity of [³H]volanesorsen was 97.1 and its specific activity was 1956 μCi/mg.

Toxicology Studies in Mice, Rats, and Monkeys. All animal studies were conducted using protocols and methods approved by the Institutional Animal Care and Use Committee and carried out in accordance with the Guide for the care and Use of Laboratory Animals adopted and promulgated by the United States National Institutes of Health (Bethesda, MD). Male and female CD-1 mice (Charles River Laboratories, Inc., Wilmington, MA) were used in both subchronic (6 or 13 weeks dosing with 13 weeks recovery) and chronic studies (26 weeks dosing with 26 weeks recovery). Volanesorsen was administered via subcutaneous (s.c.) injections at either 3, 30, or 100 mg/kg dosed every other day for four doses (loading regimen), followed by weekly dosing for 6-weeks, or 4, 12, 40, or 100 mg/kg dosed every other day for four doses (loading regimen), followed by weekly dosing for 13 weeks with a 13 week recovery for the subchronic study, or 3, 10, 30, or 80 mg/kg dosed every third day for three doses (loading regimen), DMD Fast Forward. Published on July 26, 2019 as DOI: 10.1124/dmd.119.087395 This article has not been copyedited and formatted. The final version may differ from this version.

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followed by weekly dosing for 26 weeks with a 26 week recovery for the chronic study. Metabolism was studied at selected samples including 1) peak and trough plasma samples from the sub-chronic study (1 hour post-dose on day 42 and 7 days post-dose on day 42) from animals that received a 30 mg/kg dose, 2) tissues from the sub-chronic study, including both liver and kidney samples from day 44 and day 93 (i.e., approximately 48 hours after the doses on day 42 and 91, respectively, with a subset of tissues from day 93 also being used for the MS identification study) from animals that received a 12 mg/kg dose and day 182, 13 weeks after the last dose, from animals that were dosed with 100 mg/kg, and 3) urine from the chronic study from 0-24 hours and 24-48 hours post-dose on day 175 from animals that received the 80 mg/kg dose.

Male and female Sprague-Dawley rats (Charles River Laboratories, Inc., Wilmington, MA) were used in a 2-year carcinogenicity study. Volanesorsen was administered via s.c. injections at either 0.2, 1, or 5 mg/kg once weekly for up to 92 days. Plasma PK was studied for all dose levels on the final day of dosing (day 92).

Male and female cynomolgus monkeys (*Macaca fascicularis*, Sierra Biomedical Animal Colony, Sparks, NV) were used in both sub-chronic and chronic studies as done in mice. Volanesorsen was administered via s.c. injections at either 4, 8, 12, or 40 mg/kg dosed every other day for four doses (loading regimen, with the exception that the first three loading doses for the 4, 8, and 12 mg/kg dosed animals were via 1-hr intravenous infusions) followed by weekly dosing for 13-weeks for the sub-chronic study, or 3, 6, 12, or 20 mg/kg on days 1, 4, and 7 during week 1 (loading regimen) followed by once weekly dosing for up to 39 weeks for the chronic study. Metabolism was studied in selected samples including: 1) peak and trough plasma samples from the sub-chronic study (2 hours post-dose on day 91 and pre-dose on day 91 [i.e., 7

days post-dose on day 84] from animals that received the 8 mg/kg dose), 2) tissues from the subchronic study including both liver and kidney cortex samples collected on day 44, day 93, and day 182 (i.e., approximately 48 hours after the dose on day 42, day 91, or 13 weeks after the dose on day 91 from animals that received the 12 mg/kg dose, with a subset of tissues from day 93 also being used for the MS identification study), and 3) urine from the chronic study from 0-24 hours and 24-48 hours post-dose on day 252 from animals that received the 20 mg/kg dose.

ADME Study in Rats using [³H]-Volanesorsen. The absorption, distribution, metabolism and excretion of volanesorsen was studied in male and female Sprague-Dawley rats (Charles River Laboratories, Inc., Wilmington, MA) following a single dose of [³H]volanesorsen via s.c. injection at both 5 and 25 mg/kg, corresponding to 100 and 500 μ Ci/kg, respectively. Pharmacokinetics, tissue distribution, and mass balance samples were from animals administered a single s.c. dose of 5 mg/kg [³H]-volanesorsen whereas quantitative whole-body autoradiography (QWBA) and additional metabolite profiling and identification samples were from animals that were administered a single s.c. dose of 25 mg/kg [³H]-volanesorsen.

Pharmacokinetics and Metabolism in Humans. A Phase 1 clinical study (ISIS 304801-CS1) in healthy male volunteers (age 28-52 years old, weighed between 56.4-110.4 kg with a body mass index (BMI) between 21.1-29.6 kg/m², n=4 per treatment group, randomized 3 active: 1 placebo, except n=4 active for the 400 mg multiple dose cohort for day 1) involved either a single s.c. injection at 50, 100, 200, or 400 mg, or multiple s.c. injections (6 total) at 50, 100, 200, or 400 mg on alternating days during the first week (days 1, 3, and 5) and then once a week for the next 3 weeks (days 8, 15, and 22). Metabolism was evaluated in patients who received multiple administrations at 400 mg and included: both peak and trough plasma samples (4 hours post-dose on day 22 and on day 29 [i.e., approximately 7 days post-dose on day 22]), and urine

samples collected from 0-24 hours post-dose after the first (day 1) and last (day 22). All subjects provided their written, informed consent. The study protocol was approved by a central institutional review board (Institutional Review Board Services, Canada) and performed in compliance with the standards of good clinical practice and the Declaration of Helsinki in its revised edition.

Analytical Methods. *Hybridization Enzyme-Linked Immunosorbent Assay.* Plasma concentrations of volanesorsen were determined using a quantitative, sensitive hybridization ELISA method, which is a variation on the method reported previously (Yu et al., 2002). Briefly, hybridization of the complementary sequence of volanesorsen, (5'-

<u>ATA</u>AA<u>G</u>CT<u>GG</u>ACAAGAAGCT-3', locked nucleic acid modifications are underlined) containing Biotin at the 5'-end and digoxigenin at the 3'-end, to the volanesorsen present in plasma, occurs with the hybridized complex subsequently immobilized onto a Neutravidincoated plate. S1 nuclease is then added to cleave any unhybridized detection probe. The measurement of hybridized complex attached to the plate is then performed following the addition of anti-digoxigenin conjugated to alkaline phosphatase, which catalyzes the conversion of AttoPhos® (Promega, Madison, Wisconsin) to form the fluorescent product. The reaction was stopped by adding 15% Na₂HPO₄·7H2O and the fluorescence intensity was measured using a fluorescent plate reader. The calibration range of the assay was 1.0 to 100 ng/mL for the parent compound, with the low end of this range (1.0 ng/mL) defining the lower limit of quantitation (LLOQ). Samples had a maximum dilution of 10,000 to fit into the calibration range. The assay was validated for precision, accuracy, selectivity, sensitivity, and stability of volanesorsen quantitation before analysis of mouse, rat, monkey, and human plasma samples. The assay

conducted with synthesized putative shortened oligonucleotide metabolite standards showed no measurable cross-reactivity, confirming the assays specificity for the parent oligonucleotide.

Protein Binding Assay. An ultrafiltration method (Watanabe et al., 2006) was used to determine the extent of plasma protein binding of volanesorsen. Fresh plasma from mouse, monkey, and human was used to evaluate the protein binding at two concentrations (5 and 150 μ g/ml) to bracket the C_{max} expected over the dose range evaluated in both preclinical and clinical studies. Aliquots (50 μ L per aliquot) of ultrafiltrates (containing unbound volanesorsen) and initial plasma samples (containing total [bound and unbound] volanesorsen) were assayed using the same nuclease-dependent hybridization ELISA method listed above. Percent unbound was determined (concentration in ultrafiltrate divided by initial plasma concentration), from which the percent bound was calculated. All samples were diluted into pooled human plasma at a minimum of 1:4 for proper running of the ELISA assay and most samples were diluted greater than 1:4 in order to fit into the calibration range.

Metabolite Identification Using LC-MS. The selected plasma, tissue, and urine samples from mouse, monkey, and human studies were extracted and analyzed in a similar manner as previously reported (Yu et al., 2016). Briefly, all samples were first homogenized and had the internal standard ISIS 355868 (5'-<u>GC</u>GTTTGCTCTTCTT<u>CTTGCG</u>TTTT<u>T</u>-3', a 27-mer PS 2'-MOE partially modified oligonucleotide where the 2'-MOE-modified oligonucleotides are underlined) added before extraction. The extraction process was done by first performing a liquid-liquid extraction (LLE) with Phenol/Chloroform/Isoamyl Alcohol (25:24:1), followed by a solid phase extraction (SPE) using 96-well Strata X packed plate (Phenomonex Inc., CA). Samples had an additional pass through a Protein Precipitation Plate (Phenomonex Inc., CA)

before the eluates were dried down under nitrogen at 50°C. Samples were reconstituted with 140 μ L water containing 100 μ M EDTA.

Samples were analyzed by ion pairing (IP) LC-MS with an Agilent 1100 LC-MS system (Agilent Technologies, Wilmington, DE) by being first injected onto a loading column (wide pore C18 guard column, Phenomonex Inc., CA, 4 x 2.0 mm) with a loading mobile phase which consisted of 25% ACN in 25mM tributylammonium acetate (TBAA), pH 7.0. before the flow was reversed and the oligonucleotides were separated with an XBridge column (50 mm x 2.1mm, 2.5 μ m particle size, 200 Å pore size; Waters, Milford, MA, USA). The column was equilibrated with 27% acetonitrile (ACN) in 5mM TBAA, pH 7.0, and maintained at 55°C with a flow rate of 0.3 mL/min. The samples first passed through a photodiode array (PDA) detector and ultraviolet (UV) absorbance was collected at 260 nm before the tandem MS measurement. The single quadrupole mass spectrometer was set to scan a *m/z* window of 900 to 1900 and mass spectra were obtained using a spray voltage of 4 kV, a sheath gas flow of 35 psig, a drying gas flow rate of 12 L/min at 335°C, and a capillary voltage of –150 V. Chromatograms were analyzed using Agilent Chemstation software.

Radiometric Analysis (Liquid Scintillation Counting). Radioactivity in rat samples was quantitated by liquid scintillation counting using a Wallac 1409 automatic liquid scintillation counter (Beckman Coulter., Fullerton, CA). Urine and plasma samples were directly mixed with Ultima Gold LSC cocktail (PerkinElmer Life and Analytical Sciences, Boston, MA). For solubilized tissue samples, Goldisol (2 mL) was added to each vial. The vials were then incubated overnight (approximately 50°C, ca 16 hours). Ultima Gold scintillation cocktail (10 mL) and methanol (1 mL) were added to each vial. Oxygen combustion of feces and bone was

carried out using an Automatic Sample Oxidizer. The products of combustion were absorbed in Monophase S for measurement of radioactivity concentrations.

Evaluation of Tritium Exchange. The extent of exchange (%) of the ³H-radiolabel with body water was calculated from the terminal rate constants and AUC_∞ of volatile radioactivity (assumed to be ³H₂O) using the expression: 100· (V·k·AUC)/D, where V is the distribution volume of ³H₂O (mL; exchangeable body water = 60% of body weight (Richmond et al., 1962)), k is the terminal rate constant for ³H₂O (hour-1; using volatile radioactivity data), AUC is the area under the plasma ³H₂O (volatile radioactivity) concentration-time curve expressed as ng·h/mL, and D is the administered dose (µg).

Metabolite Profiling by Radio-HPLC and Identification Through Subsequent

Fractionation and LC-MS Analysis of $[^{3}H]$ *-Volanesorsen Samples*. Selected plasma, tissue, and urine samples were extracted using a variation of the method previously reported was used (Turnpenny et al., 2011). Typically, samples were either mixed with or homogenized in water with 50 μ M EDTA. An LLE was performed by first adding an ammonia solution, followed by phenol/chloroform/isoamyl alcohol (25:24:1). The resulting aqueous extract was further purified by adding dichloromethane, taking the aqueous layer, drying it in a centrifugal evaporator and reconstituting in 200 μ L of 50 μ M EDTA:5 mM TBAA with 20% ACN (1:1, v/v).

Reconstituted samples were injected on an Agilent 1200 Series HPLC (Agilent Technologies, Wilmington, DE) which included a LabLogic β-Ram (model 3, LabLogic, Tampa, FL) with a Gilson FC204 fraction collector (Gilson Inc., Middleton, WI) to generate radiochromatograms (or radioactivity profiles). Fractions from the radio-HPLC were collected in 1-minute intervals and assigned as a region (with 24 regions being collected over the entirety of the run). DMD Fast Forward. Published on July 26, 2019 as DOI: 10.1124/dmd.119.087395 This article has not been copyedited and formatted. The final version may differ from this version.

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Subsequent metabolite identity analysis of the 24 regions was performed using a Waters Acquity HPLC and a Waters Micromass Q-Tof Micro (Waters, Milford, MA, USA). Samples were injected onto a XBridge Oligonucleotide BEH C18, 2.5 μ m, 50 × 2.1 mm, 130Å column (Waters, Milford, MA, USA) with a Phenomenex security guard C18, 4 × 3 mm guard column (Phenomonex Inc., CA) which was maintained at 60°C with a flow rate of 0.3 mL/min. The column was equilibrated 400 mM 1,1,1,3,3,3-hexafluoro-2-propanol/15 mM triethylamine with 10% methanol. The Mass Spectrometry conditions were set to: electrospray ionization (ESI) in negative mode with a capillary voltage: 2.5 kV, desolvation gas: nitrogen 500 L/h, cone gas: nitrogen 50 L/h, desolvation temperature: 350°C, with a scan range of 400 to 1500 amu and a scan rate of 1.0 s/scan.

Quantitative Whole-Body Autoradiography (QWBA). After single s.c. doses of [³H]volanesorsen (25 mg/kg) to 4 male and 4 female rats, one male and one female rat were sacrificed at each of the following time points post-dose, 2, 8, 48 and 336 hours. Each carcass was deep-frozen in a bath of n-heptane/solid CO₂ at approximately -80°C before being mounted in blocks of carboxymethylcellulose. Radioactive blood standards at concentrations of 3.35, 6.11, 51.9, 554, and 4950 µg equivalents/g were included in each block so that they appeared in each section taken. Sagittal sections (30 µm thickness) were prepared and mounted on to the stage of a macrotome in a cryostat maintained at approximately -20°C. The sections were then exposed to phosphor-imaging plates for 7 days (stored in a lead lined box), after which the plates were scanned using a FLA5000 radioluminography system. Images were generated using validated Tina radioactivity image data capture software and quantified using validated Seescan2 densitometry software. Downloaded from dmd.aspetjournals.org at ASPET Journals on April 17, 2022

Relative Abundance of Volanesorsen and Metabolite Concentration Calculations. The concentrations of volanesorsen and its metabolites in plasma and urine were determined using 6 calibration curves, one for parent volanesorsen and 5 for metabolites. The 5 metabolites chosen were a 19-mer from a 3'-deletion (ISIS 489608), two 10-mers from both 3'- and 5'-deletions (ISIS 489609 and ISIS 489610, respectively), and the two 5-mer 'wings' from both 3'- and 5'-deletions (ISIS 489611 and ISIS 489612, respectively). A curve for each compound was made in each matrix to use for their respective quantitation (Table 1). If there was not an identical curve for a metabolite, then a curve of the closest metabolite with the same most abundant charge state was used as a surrogate. The concentration of total oligonucleotide in plasma and urine samples was calculated as the sum of concentrations of parent volanesorsen and its quantitated chainshortened oligonucleotides; relative abundance (%) was calculated as the concentration of each oligonucleotide divided by concentration of total oligonucleotide multiplied by 100.

In tissues, the relative abundance of the parent ASO and its metabolites were estimated by dividing the area of individual UV peaks identified as ASOs, through comparison to known standards, by the summed area of all peaks and multiplying by 100. Sample concentrations of each oligonucleotide below the limit of quantification (BLQ) were listed as "0" and treated as "0" in calculating relative abundance. There were no readily apparent gender differences in the abundance of metabolites observed in any samples; therefore, the abundance of these moieties in plasma and urine are summarized by time point with gender combined for mouse, monkey and human.

Percent Dose Excretion Calculations. Percent dose excreted of the parent drug and of the sum of all detectable ASO-related species was calculated in mouse, monkey, and human urine. Molar concentrations of volanesorsen and all related metabolites were calculated based on their

mass concentration (ng/mL) divided by their calculated molecular weight. Each volanesorsen molecule produces two "wing" moieties of variable lengths whose volanesorsen-equivalent concentrations were calculated as their molar concentration divided by 2. Metabolites less than or equal to 4-bases long were too short to be detected, creating the exception for metabolites from the other "wing" of those metabolites (i.e. metabolites that were 16 to 19 bases long) which did not warrant dividing their molar concentration by 2. The amount of volanesorsen and each individual metabolite (µmole) and volanesorsen-equivalent concentrations of each metabolite (µmole) was calculated using the following equation:

 $Ae_t = C_{urine} \cdot V_{urine}/1,000,000$

Where, Ae_t is the amount (µmole) of volanesorsen, each metabolite, or volanesorsen equivalent excreted up to 24 hours, C_{urine} is the urine concentration (nM) of volanesorsen or individual metabolite of volanesorsen, and V_{urine} is the total urine volume (mL) excreted over the 24 hour collection interval.

The amount of total oligonucleotide excreted in rat urine following the 24 hour collection interval was calculated as the sum of the amount (µmole) of volanesorsen and each metabolite.

The percentage of the administered dose excreted in urine was then calculated from the following expression:

% Dose Excreted = [Ae_{t, e.q.} / Administered Dose] x 100%

Where, $Ae_{t, e.q.} = Ae_t/2$ for metabolites 15 bases long and shorter, and $Ae_{t, e.q.}$ is the amount of volanesorsen-equivalent excreted up to 24 hours (µmole) and Administered Dose (µmole) is calculated by dose (mg) multiplied by 1000 and divided by molecular weight.

Results

Plasma Protein Binding. Volanesorsen is similarly highly bound to plasma proteins in mice, monkeys and humans. The extent of protein binding is greater than 98% at 5 μ g/mL and slightly lower at 150 μ g/mL (still greater than 97%) in all three species (Table 2).

Plasma Pharmacokinetic Profiles in Mice, Rats, Monkeys, and Humans.

Volanesorsen pharmacokinetics following single- and multiple-dose s.c. administrations in mice, rats, monkeys, and humans all showed multi-phasic plasma concentration-time profiles, with a rapid distribution phase and a slower apparent elimination phase. Select pharmacokinetic parameters are shown for the lower dosed, clinically relevant animal studies along with the human parameters in Table 3. Plasma concentrations of volanesorsen generally peaked at 0.5 hours in mice, 1 hour in rats, 1 to 4 hours in monkeys, and 2 to 6 hours in humans (Supplemental Figure 1).

There was little or no accumulation in either man or monkey in mean plasma C_{max} or AUC after repeated doses, and plasma elimination half-lives were similar (monkey 12.7 to 36.2 days, humans 11.7 to 31.2 days over all the doses measured), reflecting slow metabolism and elimination from the tissues. The apparent half-life of [³H]-volanesorsen in rat plasma and blood was approximately 1.26 and 4.96 days, respectively, which are likely underestimates due to several concentrations that were below the limit of quantitation in the elimination phase. The tritium label placed in volanesorsen (Figure 1) was stable, the extent of tritium exchange was only 1.5% of the dose (data not shown). When incorporated into the gap of a 2'-MOE partially modified oligonucleotide, there is extensive exchange with water; however, when incorporated into the wing, the amount of exchange with water is drastically reduced (Ionis internal data).

Metabolite Identification and Quantitation in Mice, Monkeys, and Humans.

Plasma. Volanesorsen was the most abundant oligonucleotide in both mouse and monkey plasma samples, accounting for > 96% in the distribution phase (1 hour post-dose) and > 63% of the total oligonucleotides in the post-distribution phase (7 days post-dose) in mouse, and monkey accounting for > 98% of the total oligonucleotides at both the distribution phase (2 hours post-dose) and post-distribution phase in monkey, respectively. Similar to mouse and monkey plasma, volanesorsen was the major component in human plasma samples and accounted for > 99% of total detected oligonucleotides at both the distribution phase (4 hours post-dose) and post-distribution phase.

Tissues. In mouse liver and kidney tissue samples taken 48 hours after thirteen weeks of treatment (day 93), volanesorsen was the most abundant oligonucleotide and accounted for > 70% of the total oligonucleotides. Metabolites consistent with both initial exonuclease-mediated cleavage (N-1 to N-3 metabolites, 17 to 19 nucleotides in length) and endonuclease-mediated cleavage (N-5 to N-14, 6 to 15 nucleotides in length) were evident in both liver and kidney samples, with the N-1, or 19-mer, as the most abundant. Initial profiling using the UV chromatograms indicated that the N-15 (5-mers) metabolites were not present in the samples, however, when samples were run with a more sensitive method (via LC-MS), both 5-mers were able to be detected, although at a low abundance. Metabolites from both exo- and endo-nuclease-mediated metabolism increased from the time treatment ended after thirteen weeks (day 93) to the recovery time point (day 182). After 13 weeks recovery the amount of volanesorsen had decreased to < 50% of the total oligonucleotides.

Monkey liver and kidney tissue samples taken 48 hours after thirteen weeks of treatment (day 93) exhibited a similar metabolism profile to mice, including volanesorsen being the most abundant oligonucleotide detected (> 82% of total oligonucleotides). Metabolites consistent with

exonuclease-mediated cleavage were evident in all liver and kidney cortex samples as well as low levels of putative endonuclease metabolism products. After 13 weeks following the last day of treatment the amount of volanesorsen decreased to 48-52% of total oligonucleotides.

Urine. Mouse, monkey, and human urine samples all had metabolites consistent with both exo- and endo-nuclease-mediated metabolism. The extent of metabolites compared to intact volanesorsen was much greater for all urine samples, with the exception of mouse urine at the 0-24 hour time point. The most abundant individual metabolite in most of the samples were the 7mers (generated either from 3'-deletions or 5'-deletions). Two metabolites were found in human urine that were not found in mouse nor monkey urine, the 18-mer from a 5'-deletion and the 16mer from a 5'-deletion, however, both were at a very low level (< 0.1% of total oligonucleotide excreted over 24 hours). Figure 2 compares selected metabolic profiles in plasma, tissues (mouse and monkey), and urine across the three species.

Excretion. In mice, the mean urinary excretion of intact volanesorsen at 80 mg/kg during 0-24 hours and 24-48 hours was 60.9% and 4.7%, respectively, whereas, total excretion of parent and metabolites over the same period was 74.2% and 16.3%. In monkeys, the mean urinary excretion of intact volanesorsen at 20 mg/kg during 0-24 hours and 24-48 hours was 2.66% and 1.46%, respectively, whereas, total excretion over the same period was 14% and 5.5%. In humans, the urinary excretion of intact volanesorsen at an average of 5.7 mg/kg (assuming a 70 kg mean body weight) within the first 24 hours following the last dose on day 22 (at near steady-state) was very low, 3.23% at the 400-mg dose. Total excretions over the same period was 16.5%. Table 4 compares the % dose excreted across species.

Distribution, Metabolite Identification, Excretion, and Mass Balance in Rats.

Plasma. Radiochromatograms from rat plasma samples at Cmax (2 hours post-dose) and 24 hours

post-dose, at both the 5 mg/kg and 25 mg/kg dose levels, were qualitatively similar at both dose levels, and at 2 hours post-dose, the only major circulating radioactive component was volanesorsen, and accounted for 64-71% of the sample radioactivity. At 24 hours post-dose neither intact volanesorsen nor its metabolites were able to be positively identified in the plasma samples.

Tissues. Radioactivity profiles from liver and kidney samples were obtained at 24 hours after administration at both dose levels of 5 mg/kg and 25 mg/kg. The radioactivity profiles from liver samples at both dose levels were similar, with volanesorsen as the only positively identified ASO and accounted for 56% and 68-79% of the sample radioactivity from the low and high dose groups, respectively. Sample radiochromatograms contained up to fourteen regions (of the 24 total regions) where the radioactivity levels were above the limit of quantification; however, no metabolites were able to be positively identified in the subsequent LC-MS analysis.

The radioactivity profiles from kidney samples were also similar between both dose levels. Sample radiochromatograms contained up to nine regions where the radioactivity was higher than the limit of quantification. Volanesorsen was again the predominant component and accounted for 63% and 59-62% of the sample radioactivity from the low and high dose groups, respectively. Three metabolites were positively identified by MS in kidney samples, yet only two of them had the radiolabel attached, and therefore only those two were used in subsequent calculations. The two with the radiolabel still attached were the 7-mer from a 3'-deletion and the 8-mer from a 3'-deletion. The metabolite detected without the radiolabel was the 6-mer from a 5'-deletion. While the remaining metabolites were also unidentified by mass spectrometry in kidney, the metabolites did make up a larger percentage of total ASO at both dose levels. DMD Fast Forward. Published on July 26, 2019 as DOI: 10.1124/dmd.119.087395 This article has not been copyedited and formatted. The final version may differ from this version.

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Urine. Characterization of rat urine samples from 0-6 and 6-24 hours post-dose from both the 5 mg/kg (pooled) and 25 mg/kg animals showed qualitatively similar radioactivity profiles (for both time intervals and dose levels). The major urinary metabolites (>10% extract radioactivity) were the 6-mer (from a 3'-deletion) (26-40%) and the 7-mer (from a 3'-deletion) (16-29%) in all samples analyzed. Intact volanesorsen was also present and accounted for 2.5% and 10.7% from 0-24 hours at the 5 mg/kg dose and 25 mg/kg dose, respectively. The radioactivity rather than distinct peaks, and generally each accounted for <5% of the sample radioactivity. (Supplemental Figure 2)

Excretion. In animals administered the 5 mg/kg dose a mean total of 58% of the dose was recovered in the excreta over the 1344 hours post-dose, of which the largest proportion (mean of 48%) was recovered in the urine with 8% in the feces and a further 2% of the dose in cage washings. Excretion of radioactivity was nearly complete by 1344 hours, as a mean of only 0.13% dose remained in the contents of the gastrointestinal tract at this time. Urinary excretion was most rapid during 0-6 hours when 9% of the administered dose was recovered. A further 4% of the dose was recovered during 6-24 hours post-dose. Thereafter, 1% of the administered dose was recovered in the urine each day until daily collections ceased at 168 hours. Weekly 24 hour collections from 168-1344 hours were extrapolated such that an estimated 4-5% of the dose was excreted via the urine each week, up to 6 weeks. The weekly excretion via urine declined to 3% of the dose at 7 weeks and 2% of the dose at 8 weeks. Intact volanesorsen was present at a low level in the urine and accounted for 0.33% of the dose from 0-24 hours.

The recovery of radioactivity from excreta over the 0-24 hour collection period from animals administered the higher, 25 mg/kg dose, was 20.04-23.82% of the dose, of which almost

all was in the urine (only 0.48-0.97% of the dose was in the feces). Intact volanesorsen was also present in the urine and was 1.34-2.09% of the dose (Table 4).

QWBA. Tissue concentrations of radioactivity at 2, 8, 48, and 336 hours post-dose from male and female rats obtained by QWBA were determined and are presented in Figure 3. Plasma concentrations were lower than the corresponding blood values at 2 hours and 8 hours post-dose but remained measurable at 48 hours and 336 hours. Consistent with the subcutaneous route of administration, high levels of radioactivity were observed in the dose injection site. With the exception of the dose site, the kidney contained the highest concentrations of radioactivity, followed by the liver, which reached its maximum concentrations at 48 hours post-dose. As expected, the brain and spinal cord had little to no radioactivity at all time points, due to the inability of the ASO to cross the blood brain barrier.

Discussion

The pharmacokinetics and metabolism of volanesorsen have been thoroughly investigated across species. In all species, volanesorsen demonstrated dose-dependent and multiphasic plasma concentration-time profiles, with a rapid distribution phase and a slower elimination phase. There was little or no accumulation in plasma C_{max} or AUC after repeated doses, and plasma elimination half-lives were similar, 2-4 weeks in both monkeys and humans, reflecting slow metabolism and elimination from the tissues. The shorter half-life in rats (1-5 days) was an underestimate due to several concentrations falling below the limit of quantitation in the elimination phase following a single dose administration.

Volanesorsen, like other 2'-MOE partially modified ASOs, has similar tissue distribution characteristics between mice, rats, and monkeys, with highest concentrations in the liver and kidneys (Geary et al., 2003; Yu et al., 2007c). It is generally believed that ASOs distribute into tissues via receptor-mediated-endocytosis (Crooke et al., 2016) rather than passive diffusion. Endocytic cellular uptake may be considered to predominately unidirectional and in fact very large tissue to plasma concentration gradients in ASO concentration (~5000:1) are typically observed in both preclinical species and man (Geary et al., 2009, Geary et al., 2015, Wang et al., 2018). Slow distribution of ASO back to plasma may correlate with cell turnover (cell death) or a very slow rate of reversible distribution back into plasma from tissue. Further studies are warranted to better understand the effect of ASO chemistry, cell types and turnover, and plasma and tissue protein binding on tissue uptake of ASOs.

2'-MOE partially modified ASOs are slowly metabolized by nucleases in tissues, via predominantly endonuclease hydrolysis at various positions within the deoxyphosphorothioate gap, followed by subsequent 3'- and 5'-exonuclease hydrolysis of the exposed deoxynucleoside

ends of the formed metabolites. In plasma, the unbound (and low binding) chain-shortened oligonucleotide metabolites and any remaining residual unbound (high binding) parent drug are cleared by glomerular filtration in the kidney, where the parent ASO is mostly re-uptaken by renal proximal tubules when the dose is low (uptake is within linear range) serving as a site of metabolism in kidney (Geary et al., 2003; Yu et al., 2007c).

Volanesorsen distributes extensively to both liver and kidney tissues. At the dose of 4 mg/kg in monkeys (similar to a 300 mg clinical dose), volanesorsen exposure in kidney cortex was approximately 50% higher than that in the liver. Nonetheless, parallel elimination phase after the last dose of volanesorsen was observed between kidney cortex and liver. Similar relative proportions of ASO metabolites were observed between the two tissues, suggesting equivalent roles of liver and kidney in ASO metabolism.

Metabolism of volanesorsen was studied in both ³H-radiolabeled rat ADME study and non-labeled studies in mice and monkeys. The lack of structural information obtained from the rat ADME study is likely due to having only a single administration of volanesorsen instead of multiple and insufficient sample clean-up. The initial extraction method in this study had minimal processing to increase metabolite absolute recovery. The increase in matrix was expected and was planned to be cleaned on-line, i.e. via the fractionations on the radio-HPLC. However, much of the matrix co-eluted with many of the metabolites (particularly the shorter ones) and was unable to be further processed, leading to a signal suppression due to matrix effects. Therefore, even though utilizing a radiolabeled ASO for the ADME study has many benefits, it is apparent that using a single dose study to examine metabolism for a compound that is extensively distributed to tissues where the metabolism takes place may not be ideal. The study design should be more reflective of the manner in which the drug will be administered in

the clinic. However, the overall tissue profiling evaluations demonstrated similarity between the three species, and similar observations would be anticipated in human tissue extracts.

The relative abundance of the parent drug in urine across the evaluated species appears to be related to the dose administered, 80 mg/kg in mice, 20 mg/kg in monkeys, and 400 mg (5.7 mg/kg) in man, with higher mg/kg dose resulting in greater relative abundance of the parent drug in urine, likely attributed to a higher free fraction in plasma or less fraction of volanesorsen being reabsorbed in the proximal tubules at higher dose levels. The total proportion of drug-related moieties eliminated in urine over a 24-hour post-dose period in mice, monkey, and humans at steady-state appears generally consistent with urinary elimination being the major excretion pathway for partially 2' MOE modified ASOs and their associated metabolites.

It is worth noting that the metabolic profile of volanesorsen in urine differs somewhat from what has been reported for other partially 2' MOE modified ASOs. In previous nonradiolabeled urine metabolism studies, ASOs 6 bases long or less were not detected, as well as ASOs from 15 to 19 bases long, whereas all those metabolites were found in this study. While the abundance of the longer ASO metabolites are very low, the concentrations of the 5-mers and 6-mers are quite high. This difference is most likely not due to a difference in metabolism between the previous ASOs and volanesorsen, but instead due to improved extraction methods (Ionis internal data). The previous reports used a 2-step SPE extraction (a strong anion exchange followed by a C18) which results in a very low absolute recovery of short metabolites (5-7 bases long). The method used in this report has a higher absolute recovery for ASOs ranging from 5 to 20 bases in length and is able to capture the entire metabolic profile much better than before (Geary et al., 2003; Yu et al., 2007c). It is likely that the previously reported total ASO recovery in urine for ASOs utilizing these older extraction methods led to an underestimate of the actual

value. With these improved methods we were able to generate mass balance data showing approximately 16.5% recovery of the dose administered over a 24-hour post-dose interval, which would lead to complete recovery of the administered dose assuming the same excretion on each of the other six days of a weekly dose interval (a reasonable assumption considering the long half-life of the ASO in tissues).

Despite improved extraction methods there are still limitations with LC-MS in achieving the required sensitivity for the detection and quantification of parent ASOs and metabolites at therapeutically relevant doses. Quantitation of ASOs and their metabolites was recently reviewed (Kaczmarkiewicz et al., 2019), and while there have been many advancements in this application, it is still a complex multivariable issue that can make achieving your desired LLOQ difficult (especially for low trough plasma concentrations which are often <1 ng/mL for metabolites). Interestingly, most published methods employ the use of multiple reaction monitoring for their MS detection and an ion-pair that yields a large charge state distribution. The tactic employed here was to use the ion-pair TBAA to create a narrow charge state distribution and operate the MS in scan mode, resulting in an increase in the metabolite signals at the expense of the full length one. This compromise allowed us to characterize every metabolite from 5-19 bases in a single run.

Taken together, the ADME characteristics of volanesorsen are similar across the investigated species, and consistent with previous reports of other ASOs of the same chemical class (Geary et al., 2003; Yu et al., 2007c; Yu et al., 2013; Geary et al., 2015). Ultimately, these findings were consistent with the main mode of volanesorsen metabolism being initial endonuclease-mediated hydrolysis at various positions within the central gap of the parent compound, followed by subsequent exonuclease (3' and 5')-mediated hydrolysis of the

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deoxynucleoside ends of the formed metabolites. Moreover, this study also provided results consistent with the primary route of elimination of all volanesorsen-related moieties being urinary excretion.

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Authorship Contributions

Participated in research design: Post, Yu, and Wang.

Conducted experiments: Post.

Performed data analysis: Post and Yu.

Wrote or contributed to the writing of the manuscript: Post, Yu, Greenlee, Gaus, Hurh, Matson,

and Wang.

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Footnotes

^{1,2} Are employees and stock holders of Ionis Pharmaceuticals, Inc.

³ Is an employee and stock holder of Akcea Therapeutics.

Legends for Figures

Figure 1. Sequence of volanesorsen, a phosphorothioate antisense oligonucleotide with 2'MOE modification at positions 1-5 and 15-20 (underlined). All the cytosines were 5-methylated and the ³H label was placed on the thymidine (marked with an*) at the ribose C-5 position.

Figure 2. Comparison of % relative abundance of metabolites in; A) Mouse, monkey, and human plasma at C_{max} and trough; B) Mouse and monkey liver and kidney 48 hours post-dose and 13-weeks after the final dose; C) Mouse, monkey, and human urine from 0-24 hours after single or multiple doses and mouse and monkey 24-48 hours after multiple doses. Each bar represents the average of two to six measurements. Error bars are the standard deviation of the mean.

Figure 3: Concentrations of radioactivity in tissues by QWBA following a single subcutaneous administration of [³H]-volanesorsen at 25 mg/kg to male rats (one animal per time point).

Figure 4: Metabolic biotransformation and excretion pathways of second generation ASOs.

Tables

Table 1: Quantitation ranges of volanesorsen and selected metabolite calibration curves for plasma and urine (mouse, monkey, and human).

		Back-Calculated Calibration Range (µg/mL)					
Compound Sequence	Description	Mouse Plasma	Monkey Plasma	Human Plasma	Mouse Urine	Monkey Urine	Human Urine
AGCTTCTTGTCCAGCTTTAT	Volanesorsen	0.358 - 71.6	0.358 - 71.6	0.358 - 107.5	0.071 - 17.9	0.358 - 71.6	0.035 - 35.8
AGCTTCTTGTCCAGCTTTA	19-mer, 3'- deletion	0.339 - 67.7	0.339 - 67.7	0.339 - 67.7	0.068 - 16.9	0.336 - 67.7	0.033 - 33.9
<u>AGCTT</u> CTTGT	10-mer, 3'- deletion	0.178 - 35.5	0.176 - 35.5	0.178 - 53.3	0.036 - 8.88	0.176 - 35.5	0.017 - 17.8
<u>AGCTT</u>	5-mer, 3'- deletion	0.096 - 19.3	0.096 - 19.3	0.482 - 28.9	0.096 - 9.63	0.096 - 19.3	0.009 - 9.63
CCAGC <u>TTTAT</u>	10-mer, 5'- deletion	0.177 - 35.3	0.177 - 35.3	0.177 - 53.0	0.035 - 8.84	0.177 - 35.3	0.017 - 17.7
<u>TTTAT</u>	5-mer, 5'- deletion	0.095 - 28.5	0.095 - 28.5	0.190 - 19.0	0.095 - 9.51	0.095 - 28.5	0.009 - 47.6

Lower value defined as the lower limit of quantitation and upper value defined as the upper limit of quantitation

Boldface and underlined nucleotides are 2'-O-(2-methoxyethyl)-modified

All the cytosines were 5-methylated

Table 2: Plasma protein binding in mouse, monkey, and man. Values are an average of three measurements \pm the standard deviation.

Nominal Plasma Volanesorsen Concentration	Exten	(%)	
(µg/mL)	Human	Monkey	Mouse
5	99.24 ± 0.07	99.78 ± 0.04	98.12 ± 1.10
150	98.01 ± 0.14	99.48 ± 0.08	97.19 ± 0.47

	Dose	Profile Day	# of Doses	T _{max}	C _{max}	AUC _{0-24h}	AUC _{0-48h}		CL/F ^a
Species	Level			(h)	(µg/mL)	(µg*h/mL)	(µg*h/mL)	$t_{1/2}(day)$	(mL/h/kg)
Mouse	3 mg/kg	1	1	0.5	2.18	NC	3.34	NC	897
		42	9	0.5	2.13	NC	4.81	NC	623
Rat	0.2 mg/kg	92	14	1	0.0362	0.234	0.295	NC	469
	1 mg/kg	92	14	0.5	0.771	2.97	3.39	NC	223
	5 mg/kg	92	14	1	12.1	43.1	48	NC	70.2
Rat (³ H) Plasma	5 mg/kg	1	1	1	6.96	34.5	40.8	1.26	97.7
Blood	5 mg/kg	1	1	1	5.13	26.2	29.8	4.95	104
Monkey	3 mg/kg	1	1	2 (1-2)	9.78 ± 1.86	42.6 ± 6.05	45.4 ± 6.26	12.7 ^b	67.3 ± 9.16
		182	28	2 (1-2)	6.76 ± 1.53	49.6 ± 8.22	60.4 ± 11.4	NC	51.2 ± 10.6
		273	41	2 (1-4)	4.03 ± 2.23	34.7 ± 14.1	43 ± 17.8	NC	78.6 ± 25.4
	4 mg/kg	42	9	3 (1-4)	12.1 ± 4.20	NC	83.3±15.6	NC	49.5 ± 8.89
		91	16	3 (2-8)	12.5 ± 3.68	NC	92.0±29.8	NC	46.5 ± 11.4
Human	100 mg	1	1	4 (3-6)	2.05 ± 0.979	20.9 ± 5.53	NC	NC	NC
		22	6	3 (3-4)	2.9 ± 1.43	24.5 ± 9.32	NC	$\begin{array}{c} 18.2 \pm \\ 10.8 \end{array}$	54
	200 mg	1	1	2 (1.5-3)	4.01 ± 0.814	49.1 ± 1.68	NC	NC	NC
		22	6	3 (3-4)	4.12 ± 0.72	50.7 ± 6.48	NC	11.7 ± 3.2	41.5
	400 mg	1	1	3.5 (1.5-4)	10.2 ± 3.06	128 ± 40.3	NC	NC	NC
		22	6	4 (3-6)	9.56 ± 3.52	122 ± 39.8	NC	13.9 ± 5.0	31

Table 3: Comparison of selected pharmacokinetic parameters across species [mean \pm standard deviation; T_{max}, median (min-max)] of volanesorsen following s.c. injections.

Plasma PK parameters for mice and rats were calculated by non-compartmental methods using the sparse sampling function.

Rat (³H)-volanesorsen studies concentrations are expressed as µg equivalents of volanesorsen/mL.

NC = not calculated.

 $^aCL_{0\text{-}48h}/F$ = [Dose (mg/kg) / AUC_{0\text{-}48h} (µg*h/mL)] x 1000 for mouse.

 $CL_{0-168h}/F = [Dose (mg/kg) / AUC_{0-168h} (\mu g*h/mL)] x 1000 \text{ for rat.}$

 $CL_{\text{0-48h}}/F$ = [Dose (mg/kg) / AUC_{\text{0-48h}} (\mu g*h/mL)] x 1000 for monkey.

 $CL_{0\text{-}48h}/F$ = [Dose (mg/kg) / $AUC_{0\text{-}24h}$ ($\mu g \ast h/mL)$] x 1000 for human.

^b Half-life reported in monkeys is for the 8 mg/kg group which was the lowest dose which could be calculated.

Table 4: % Dose excreted (volanesorsen and volanesorsen-equivalent) for mice, monkeys, humans, and rats.

Species	Dose	Dose (µM)	Study Day	Time Point	Sum of Oligonucleotide (µM)	%Dose Excreted Total	%Dose Excreted Parent
Mouse	80 mg/kg	0.279	176	24 hr	^a 0.129	^a 46.4%	^a 37.6%
					^a 0.285	^a 101.9%	^a 84.2%
				Mean	0.207	74.2%	60.9%
Mouse	80 mg/kg	0.279	177	48 hr	0.031	10.9%	3.65%
					0.061	21.7%	5.75%
				Mean	0.046	16.3%	4.7%
Monkey	20 mg/kg	6.979	253	24 hr	1.438	20.6%	1.60%
-					0.405	5.81%	0.99%
					1.095	15.7%	5.39%
				Mean (SD)	0.980 (0.526)	14.0 (7.5) %	2.7 (2.4) %
Monkey	20 mg/kg	6.979	254	48 hr	0.539	7.72%	0.89%
					0.077	1.10%	0.41%
					0.542	7.76%	3.08%
				Mean (SD)	0.386 (0.267)	5.5 (3.8) %	1.5 (1.4) %
Human	400 mg	55.832	1	24 hr	17.016	30.5%	0.52%
					8.542	15.3%	0.23%
					12.009	21.5%	0.13%
					4.737	8.48%	0.29%
				Mean (SD)	10.58 (3.64)	18.9 (6.5) %	0.3 (0.1) %
Human	400 mg	55.832	22	24 hr	2.356	4.22%	0.78%
					15.553	27.9%	4.96%
					9.752	17.5%	3.95%
				Mean (SD)	9.22 (6.61)	16.5 (11.8) %	3.2 (2.2) %
Rat	5 mg/kg	0.349	1	24 hr	0.043	12.5%	0.33% ^a
					0.045	12.9%	NA
					0.044	12.5%	NA
				Mean (SD)	0.044 (0.001)	12.6 (0.2) %	NA
Rat	25 mg/kg	1.745	1	24 hr	0.399	22.9%	2.09%
	-				0.341	19.6%	1.34%
				Mean	0.370	21.2%	1.7%

^a Samples were a pool of 3 individuals

Figures

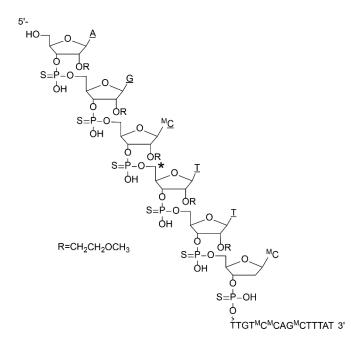


Figure 1

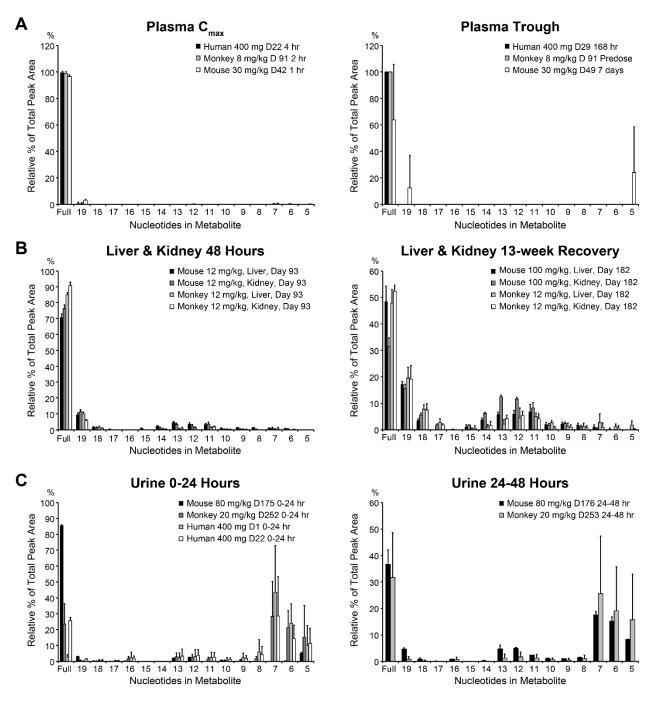
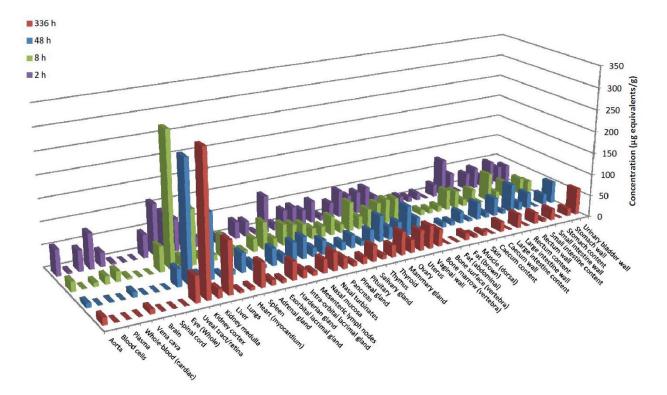


Figure 2





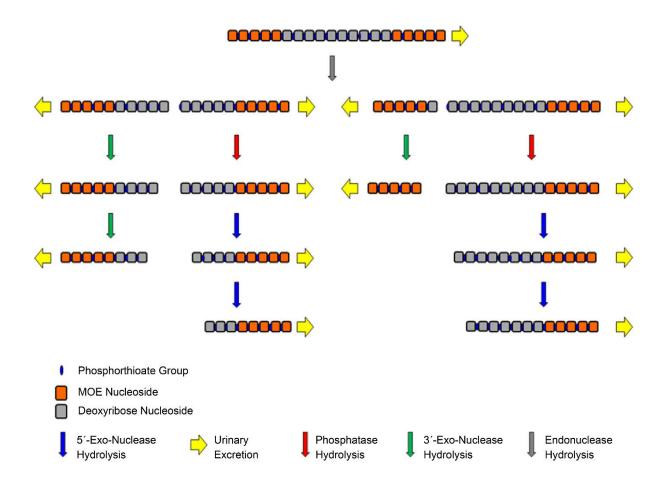


Figure 4