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Catalytic cleavage of disulfide bonds in small molecules and linkers of antibody- drug conjugates

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Running title: Thioredoxin and glutaredoxin catalyze cleavage of disulfide bonds of linkers of ADC

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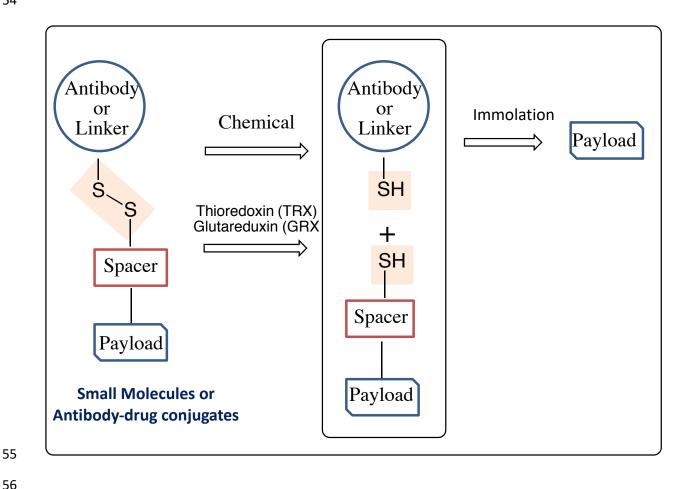
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36 Abstract

Catalytic disulfide cleavage is an essential mechanism in cells for protein folding and 37 synthesis; however, the detailed enzymatic mechanism of disulfide bond cleavage in 38 xenobiotics is not well understood. This report describes an enzymatic mechanism of 39 disulfide bond cleavage in xenobiotic small molecules and antibody drug conjugate (ADC) 40 linkers. The chemically stable disulfide bonds in substituted disulfide-containing 41 pyrrolobenzodiazepine (PBD) monomer prodrugs in presence of glutathione or cysteine 42 were found to be unstable in incubations in whole blood of humans and rats. Thioredoxin 43 (TRX) and glutaredoxin (GRX) were the enzymes determined to be involved in this 44 reaction. For a diverse set of drug-linker conjugates, TRX generated cleaved products in 45 the presence of TRX-reductase and NADPH that are consistent with catalytic disulfide 46 cleavage and linker immolation. GRX was less rigorously studied mainly due to availability 47 and lower activity than TRX but its role in the catalytic cleavage was also confirmed for 48 this set of compounds. Collectively, these in vitro experiments demonstrate that TRX, as 49 well as GRX, can catalyze the cleavage of disulfide bonds in both small molecules and 50 ADC linkers. 51

Visual Abstract 53

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57 Introduction

The disulfide bond (C-S-S-C) is a common structural motif in proteins and has been 58 59 recently used in targeted drug-delivery approaches (i.e., prodrugs) (Chen and Hu 2009; Vrudhula et al., 2002; Zhang et al., 2017a) that utilize high levels of the reducing agent 60 glutathione (GSH) to selectively release various cytotoxic agents in tumors (Gamcsik et 61 al., 2012; Hatem et al., 2017). Pillow et al. reported a self-immolating disulfide linker (β-62 mercaptoethyl-carbamate, -SCH₂CH₂OCO⁻) that can be directly attached to cysteine 63 thiols of antibodies where the cysteine residues are engineered into antibody light or 64 heavy chains (called THIOMAB[™] antibodies) (Pillow et al., 2017a; Pillow et al., 2017b; 65 Zhang et al., 2016). Cleavage of the disulfide linker was proposed to occur through GSH 66 or cysteine reductive cleavage of the cysteine-thiolate intermediate following conjugate 67 internalization and lysosomal proteolysis. In this mechanism, payload was released after 68 linker immolation following chemical cleavage of the disulfide bond (Pillow et al., 2017a; 69 Pillow et al., 2017b; Zhang et al., 2016). Disulfide bond linkers have also been used in 70 other antibody conjugates (Erickson et al., 2010; Kellogg et al., 2011), chemosensors 71 72 (Lee et al., 2013), and nanoparticles (Wang et al., 2014; Zhang et al., 2017b).

Pyrrolo[2,1-c][1,4]benzodiazepine (PBD monomer; 1) and its dimer (PBD dimer; 2) belong 73 74 to a class of DNA alkylators that covalently modify DNA minor grooves (Hartley, 2011). 75 Recently, several antibody drug conjugates (ADCs) using PBD analogs as drugs have entered clinical trials (Jeffrey et al., 2013; Saunders et al., 2015). In the process of 76 developing the next generation of ADCs, we sought to design an ADC with a disulfide-77 78 containing linker and the prodrug of a cytotoxic payload that could be selectively activated 79 by the high reducing potential present in many intratumor environments following targeted antibody-mediated delivery (Figure 1) (Pei et al., 2018). 80

Disulfide bonds between cysteines are an integral part of protein structures and are formed during protein synthesis, folding, and post-translational modifications. Thioredoxin (TRX) and glutaredoxin (GRX) are cytosolic enzymes of 10-12 kDa in size that catalyze cleavage of the disulfide bond formed between a cysteine residue and GSH, which is initially formed to protect newly incorporated cysteine residues, or between cysteine residues formed during posttranslational modifications (Azimi et al., 2011; Chen et al.,

2006; Hogg, 2003; Hogg, 2009). TRX can be located outside cells, in the cytoplasm, in 87 the nucleus, or in mitochondria with a cellular concentration of 2-12 µM and a plasma 88 concentration of up to 6 nM. TRX reductase and NADPH are required for TRX catalytic 89 activity (Holmgren and Bjornstedt, 1995; Mustacich and Powis, 2000). GRX concentration 90 in red blood cells can be 1 µM with an optimal pH 8 for catalytic activity. GRX activity also 91 requires a reductase and NADPH or GSH as a cofactor. In this study, the recombinant 92 enzymes TRX and GRX demonstrated catalytic activities for cleavage of disulfide bonds 93 in xenobiotics. The catalytic activities of disulfide cleavage in whole blood are consistent 94 with the activities of TRX and GRX, although low cofactor concentrations in blood may 95 limit their optimal catalytic activities toward xenobiotic disulfides. 96

During the process of testing for disulfide stability in buffer in the presence of GSH or 97 cysteine and whole blood, distinct stability profiles were observed for disulfides with few 98 substitutions at the adjacent carbons. These results suggested that a biological 99 mechanism exists to catalyzes certain disulfide cleavages. Subsequently, we conducted 100 experiments to investigate the potential catalytic activity of TRX and GRX, two common 101 102 oxidoreductase enzymes that are present in whole blood (Pei et al., 2018; Bjornstedt et al., 1995; Butera et al., 2014; Holmgren and Bjornstedt, 1995). Incubation of small 103 104 molecule disulfide compounds with TRX produced the expected products. Incubation of these enzymes with the disulfide-linker ADC also produced the expected payload 2. In 105 106 addition, incubation of an ADC containing both a disulfide prodrug and a disulfide linker produced several products that were consistent with cleavage of either disulfide bond. 107 108 These results suggested that TRX and GRX can catalyze cleavage of disulfide bonds in small molecules as well as in the linker of an ADC. 109

110

111 Materials and Methods:

112 Materials

Ammonium formate, formic acid, NADPH, human recombinant human TRX, rat liver TRX reductase, and a proprietary TRX reductase inhibitor (catalog # T9199) were purchased from Sigma-Aldrich (St. Louis, MO, USA). Human GRX I, rat recombinant TRX, and GRX reductase were purchased from Creative Biomart (Shirley, NY). Compounds **1-10** and **12**

- were made as described previously (Pei et al., 2018). Synthesis of compounds 11 and
- 118 **B8** are described in the Supplemental Information section. Human CD22 antibodies with
- two engineered cysteine residues were generated as described previously (Ohri et al.,
- 120 2018; Bhakta et al., 2013; Junutula et al., 2016). ADC **13** was synthesized from the linker
- drug **B8** as described previously (Zhang et al., 2016; Staben et al., 2016). The antibody
- to drug ratio was 1.9 and 2.0 for ADCs **12** and **13**, respectively.
- 123 In vitro incubations in buffer or with enzymes
- 124 The compounds were incubated at 10 μ M with 0.03 or 0.2 mM cysteine, or 4 mM GSH,
- in 100 mM Tris buffer pH 7.0 containing 5% methanol at 37°C. Aliquots were taken at 0,
- 126 1, 4, and 24 h and the samples were analyzed by LC-MS/MS.

Selected disulfide prodrugs 3, 5, and 10 at 10 µM and ADCs 12 and 13 at 1.6 µM (0.25 127 mg/mL) were separately incubated with human or rat recombinant TRX at 100 nM (1 128 µg/mL), with TRX reductase at 20 nM and NADPH (5 mM), or with human recombinant 129 130 GRX at 100 nM (1.2 μ g/mL) and 80 μ M GSH, all in 100 μ L of Tris buffer (100 mM, pH 7.4) for 1 or 2 h at 37°C in a water bath with shaking at 120 rpm. Control incubations without 131 NADPH or GSH were also included. In addition, the proprietary TRX reductase inhibitor 132 at 1 mM was used in some of incubations. Acetonitrile (0.2 mL) was added to quench the 133 134 reactions. After centrifugation, aliquots of 10 µL were injected for LC/MS analysis using the conditions described in next section. 135

136 LC/MS analysis for identification of small molecular catabolites

The samples from *in vitro* incubations of buffer, enzymes, or whole blood were injected 137 into a Sciex TripleTOF 5600 with a Hypersil Gold C18 column (100x2.1 mm, 1.9 µM, 138 Thermo Scientific). The column was eluted at a flow rate of 0.4 mL/min with buffer A (0.1% 139 formic acid in 10 mM ammonium acetate) and buffer B (0.1% formic acid in 10 mM 140 141 ammonium acetate in 90% acetonitrile) with the following gradient profile: 5% B at 0-0.5 min, 5-25% B at 0.5-8 min, 25-75% B at 8-13 min, 75-95% B at 13-13.5 min, 95% B at 142 13.5-14.5 min, and 95-5% B at 14.5-15 min. All products were separated and 143 characterized by LC-MS/MS in a positive ESI ion mode. All analytes had the protonated 144 145 molecular ([MH]⁺) as the major species with little source fragmentation. Full scan accurate

mass peak areas were used to estimate relative abundance of each species. The
disappearance of starting material, estimated on the basis of relative full scan peak areas,
was consistent with that estimated based on the relative abundance compared to time 0
h by MS or UV (200-350 nm). The disulfide cleavage versus time profiles were obtained
and percent parent remaining at individual time points was reported.

The identification of compounds was performed by LC/MS on a Triple TOF 5600 mass 151 152 spectrometer (AB Sciex) coupled with HPLC separation. The PBD-dimer (2) was identified by a molecular ion at m/z 585.2730 (calculated at 585.2713; C₃₃H₃₇N₄O₆) and 153 154 by major fragments at m/z 504.2144 and 259.1096. Compound **11** was identified by a molecular ion at m/z 781.2968 (calculated at 781.2941; C₃₉H₄₉N₄O₉S₂) and by a major 155 156 fragment at m/z 719.2991. Compound **16** was identified by a molecular ion at m/z841.2889 (calculated at 841.2788; C₄₀H₄₉N₄O₁₂S₂) and by major fragments at m/z 157 823.2696, 705.2538, 608.2086, and 535.1915. Other compounds were identified by 158 comparison with synthetic materials. 159

160 Whole blood stability

Blood of human and rat (100 µL of pool of mixed gender) was incubated with 10 µM of 161 each compound (1-10) at 37°C for 0, 4, and 24 h (n = 3). Acetonitrile (300 µL) was used 162 to quench the reaction. After vortexing and sonication for 5 min, the samples were 163 centrifuged for 10 min at 2000 xg. The supernatant (50 µL) was mixed with 200 µL of 164 water and 10 µL was analyzed by LC-MS/MS. The GSH analysis was carried out with a 165 Shimadzu Nexera UPLC system coupled to a QTRAP 5500 AB Sciex in positive ion 166 mode. Mobile phase A was water with 0.1% formic acid, and mobile phase B was 167 168 acetonitrile with 0.1% formic acid. The chromatography was performed on a Thermo HyperCarb column 50x2.1 mm, 3 µm (Bellefonte PA, USA). Propranolol (100 nM) was 169 used as the internal standard. The calibration curve for quantitation of each compound 170 was constructed by plotting the compound to internal standard peak area ratio versus the 171 172 nominal concentration of the analyte with a weighted 1/x quadratic regression.

In preparation for the incubation of ADCs in whole blood, the vendor (Bioreclamation,
Westbury NY) shipped cold, whole blood overnight, and stability samples were created
immediately upon arrival. Initial dilutions of the ADC source material were made in buffer

(1X PBS, pH7.4, 0.5% BSA, 15 ppm ProClin) so that all molecules were at a concentration 176 of 1 mg/mL. This was followed by a 1:10 dilution (36 µL of 1 mg/mL solution was diluted 177 178 in 324 µL blood or buffer) to generate stability samples with a final concentration of 100 µg/mL. Once mixed, 150 µL of the whole blood/buffer stability samples was aliquoted into 179 two separate sets of tubes for the two different time points (0 and 24 h). The 0 h samples 180 were placed in a -80°C freezer and the 24 h samples were placed in a 37°C incubator 181 and shaken (~700 rpm). After 24 h, samples were removed from the incubator and stored 182 in a -80°C freezer until affinity-capture LC-MS was performed. The matrices used to 183 generate the samples were mouse (CB17 SCID), rat (Sprague-Dawley), and human. 184

Whole blood stability samples were analyzed by affinity-capture LC-MS with modifications 185 to the method described previously (Xu, et al., 2011). Briefly, streptavidin-coated (SA) 186 magnetic beads (Thermo Fisher Scientific, Waltham, MA) were washed 2x with HBS-EP 187 buffer (GE Healthcare, Sunnyvale, CA), then mixed with either biotinylated extracellular 188 domain of target (e.g., human erb2) or anti-idiotypic antibody for specific capture using a 189 KingFisher Flex (Thermo Fisher Scientific, Waltham, MA) and incubated for 2 h at room 190 191 temperature with gentle agitation. After the 2 h, the SA-bead/biotin-capture probe complex was washed 2x with HBS-EP buffer, mixed with stability samples that were 192 diluted 1:16 with HBS-EP buffer and then incubated for 2 h at room temperature with 193 gentle agitation. After 2 h, the SA-bead/biotin-capture probe/sample complex was 194 195 washed 2x with HBS-EP buffer, followed by deglycosylation overnight with PNGase F (New England BioLabs, Ipswich, MA). The SA-bead/biotin-capture probe/sample 196 197 complex was then washed 2x with HBS-EP buffer, followed by 2x washes of water (Optima H2O, Fisher Scientific, Pittsburgh, PA) and finally a 1x wash with 10% 198 199 acetonitrile. The beads were then placed in a solution of 30% acetonitrile and 0.1% formic acid for elution and incubated for 30 min at room temperature with gentle agitation before 200 being collected. The eluted samples were then loaded onto an LC/MS (Synapt G2-S, 201 Waters, Milford, MA) for analysis. 202

ADC samples (10 μ L) were injected and loaded onto a PepSwift reversed phase monolithic column (500 μ m × 5 cm) (Thermo Fisher Scientific, Waltham, MA) maintained at 65°C using a Waters Acquity UPLC system at a flow rate of 20 μ L/min with the following gradient: 20% B (100% acetonitrile and 0.1% formic acid; A is 0.1% formaic acid in water)

at 0-2 min, 35% B at 2.5 min, 65% B at 5 min, 95% B at 5.5 min, and 5% B at 6 min. The column was directly coupled for online detection with Waters Synapt G2-S Q-TOF mass spectrometry operated in positive ESI mode with an acquisition range of m/z 500 to 5000.

For stability data analysis, deconvolution of the raw spectrum within a selected ADC 211 212 elution time window was implemented with Waters BiopharmaLynx 1.3.3 software. Drug loss or modifications were identified according to the corresponding mass shifts from the 213 starting ADC material. Peak labeling and the drug-to-antibody ratio (DAR) calculation 214 were performed with a custom Vortex script (Dotmatics, Bishops Stortford, United 215 Kingdom). Drug loss, cleavage, and formation of adducts were identified according to the 216 corresponding mass shifts from the starting ADC material. The relative abundance of 217 each ADC species in the analytical sample was represented by its MS signal intensity. 218 The relative ratios of ADC with different DARs were calculated by dividing the intensity of 219 the specific ADC species with the intensity of the total ADC species. DAR percent was 220 calculated as previously reported (Staben et al., 2016). 221

223 **Results**

The stability of disulfide bonds in substituted disulfide-containing PBD monomer prodrugs 224 225 (3-10) was tested in incubations with GSH and cysteine (Figure 1). Subsequent tests showed that some stable compounds, which had been selected from a 226 glutathione/cysteine reduction assay, were unstable in incubations in whole blood of 227 humans and rats. Compounds **3-6**, all of which contain the disulfide prodrug functionality, 228 were relatively stable in incubations with 4 mM GSH or 30 µM cysteine up to 24 h at 37°C 229 (Table 1). In incubations of human or rat whole blood, however, these compounds had a 230 low percent remaining of the starting material at the end of the incubation and were, 231 therefore, unstable under these conditions (Table 1 and Figure S1). In addition, more 232 enzymatic cleavage was observed in rat blood than in human blood. Interestingly, 233 disulfide compounds 7-10, which have more substitutions on the carbon atoms next to 234 the disulfide bond, showed improved stability compared to the less substituted disulfide 235 compounds 3-6 in both GSH/cysteine reduction assays and whole blood incubations. The 236 product from these whole blood incubations was the expected PBD monomer 1. Figure 2 237 (pathway A) shows that chemical reduction of the disulfide bond followed by immolation 238 of the β-mercaptoethyl-carbamate linker produced PBD monomer **1**. To better understand 239 the role of free thiols in the degradation of these disulfide compounds in blood, we also 240 determined GSH and cysteine concentrations in whole blood and in blood cells of rats 241 and humans (Table S1). GSH and cysteine concentrations in the plasma of rats and 242 humans were relatively low at single µM ranges. On the other hand, GSH concentrations 243 in blood cells reached mM ranges, while cysteine concentrations were at low µM ranges. 244 These results are consistent with literature values (Gamcsik et al., 2012; Hatem et al., 245 2017; Johnson et al., 2008; Otani et al., 2011; Sato et al., 2005). In these in vitro 246 incubations, the concentrations of the reductants were higher than those found in whole 247 blood or blood cells of human or rat, yet they resulted in much less disulfide cleavage. 248

Figures 3A and 3C show product profiles of ADC **12** from 24 h incubations in whole blood of human and rat. ADC **12**, which contains a disulfide linker, showed relatively good stability with only low levels of deconjugation products (**P-1**) observed in both human and rat blood samples after a 24 h incubation at 37°C.

A probe ADC molecule 13 was designed to contain both a disulfide prodrug functionality 253 and a disulfide linker on PBD dimer 2. Compared to ADC 12, which was relatively stable 254 255 in whole blood incubations (Figures 3A and 3C), the prodrug ADC 13 was not stable in whole blood of human or rat and showed the formation of multiple products. These 256 products resulted from the loss of one or two prodrug functionalities (-196 Da), or the loss 257 of one or two linker drugs (-LD), or a combination of these degrading processes. Figures 258 3B, D, E, F show the degradation profiles of ADC 13. Although the antibody-related 259 product profiles look similar between human and rat, the payload-related product profiles 260 are very different (Figure 4). In incubations with human blood, the intramolecular disulfide 261 16 was the dominant product with payload 2 and prodrug 11 as minor products. In 262 contrast, incubation in rat blood generated all three compounds (2, 11, 16) as prominent 263 products. Rat blood presumably has a higher level of degradation activity than human 264 blood, leading to a greater extent of cleavage of **16** and a higher concentration of **2**. 265

Figure 3 shows the degradation pathway of ADC 13 in human and rat blood. In this 266 267 pathway, cleavage of the linker disulfide bond resulted in formation of intermediate 14, which can quickly immolate to form **11**. Disulfide cleavage in the prodrug functionality of 268 269 ADC 13 generated intermediate 15, which can immolate to form conjugate 12 (which is also labeled as P3 in the chromatograms). Intermediate **15** can also lead to formation of 270 271 **16** through intramolecular disulfide formation. Immolation of the less substituted βmercaptoethyl-carbamate linker in 15 might be slower than that of the β -272 mercaptoisopropyl-carbamate linker in 14 (Zhang et al., 2018), which would allow for 273 sufficient time to form the intramolecular disulfide **16**. Cleavage of the prodrug disulfide 274 275 bond appeared to be operative in both human and rat blood. Further degradation of 11, 12, or 16 released payload 2. In this context, cleavage of the linker disulfide bond could 276 be a minor pathway in human blood but a major pathway in rat blood. ADC **13** primarily 277 underwent prodrug disulfide bond cleavage in both human and rat blood to form the 278 intramolecular disulfide 16. The antibody-related product profile also indicated that 279 cleavage of the prodrug disulfide bond lead to loss of a 196 Da species to form P1-P4 280 (Figures 3B and D). 281

The disulfide stability data from the PBD monomer model compounds **3-6** and ADC **13** suggest that there may be an enzymatic mechanism in whole blood that causes instability of these otherwise stable disulfides. Figure 2 (pathway B) shows a proposed mechanism for catalysis of disulfide cleavage through linker immolation, leading to the release of PBD monomer **1** or PBD dimer **2**.

There is a good level (nM to μ M) of TRX and GRX in whole blood in human and animals 287 288 (Pei et al., 2018; Bjornstedt et al., 1995; Butera et al., 2014; Holgren et al., 1995), which may have caused the instability of the disulfide compounds 3-6. Experiments were, 289 290 therefore, conducted using recombinant TRX and GRX enzymes in incubations with these disulfide compounds. The results showed that an appreciable level of PBD monomer 1 291 292 was produced from compound 3 in the presence of TRX, TRX-reductase, and NADPH; however, GRX did not form any PBD monomer 1 from 3 in the presence of GSH at a 293 294 concentration (80 μ M) that did not chemically cleave the disulfide bonds (Figure 5A). Surprisingly, GRX formed a similarly low level of PBD monomer 1 from compounds 5 and 295 296 10 (Table 2S), which have different disulfide structures from that in compound 3. These results suggest that GRX has different specificity and perhaps a narrower range of 297 substrate acceptance than does TRX for catalytic cleavage of disulfide bonds. 298

We next investigated whether the disulfide linker in ADC 12 is subject to catalytic disulfide 299 cleavage by TRX or GRX. Figure 5B (conditions a, b, and c) showed that incubations of 300 ADC 12 with both human and rat TRX produced PBD dimer 2 after 1-2 h incubations. In 301 comparison, a minimal level of PBD dimer 2 formed in incubations of human TRX without 302 NADPH or in the presence of a TRX-reductase inhibitor (Figure 5B, conditions g and h). 303 304 Incubations of ADC 12 with GRX produced a lower level of PBD dimer 2 (3-4 fold lower than TRX incubations) (Figure 5B, conditions d, e, and f). No PBD dimer 2 was formed in 305 306 the control incubation in the presence of 80 µM GSH cofactor without GRX. The TRXmediated cleavage of the linker disulfide bond, therefore, appeared to be time- and 307 308 NADPH-dependent and inhibited by a TRX reductase inhibitor (Figure 5B).

Figure 5C shows PBD-related product formation from incubation of ADC **13** with TRX or GRX under various conditions. Payload **2** was the main product from incubations with human and rat TRX (conditions a, b, and c), while prodrug **11** was a prominent metabolite

formed (conditions a, b, c, and d). This activity was not observed when TRX reductase 312 inhibitor was present in the incubation or no NADPH was used (conditions g and h). The 313 314 intramolecular disulfide 16 was a minor product of both TRX and GRX incubations. PBD dimer 2 was identified following incubations with TRX in the presence of TRX-reductase 315 and NADPH or GRX at a concentration of GSH that did not cause any level of disulfide 316 linker cleavage (Figure 5C). Similar to whole blood incubations, cleavage of the disulfide 317 linker led to formation of proposed intermediate 14 that could quickly immolate to form 318 prodrug 11. The disulfide in prodrug 11 could be further cleaved to form payload 2. 319 Alternatively, disulfide cleavage in the prodrug functionality produced intermediate 15 that 320 underwent relatively slow immolation, leading to formation of intramolecular disulfide 16. 321 Figure 2S shows the antibody-related product profiles of ADC 12 and 13 in the presence 322 of human or rat TRX as well as human GRX. The conjugate was more extensively 323 degraded in the incubation with TRX than in whole blood (Figures 3B and 3D), as 324 evidenced by an antibody product formed from complete linker cleavage that was not 325 observed in whole blood incubations. Either the prodrug disulfide bond or linker disulfide 326 327 bond in ADC 13 could be cleaved by TRX or GRX to form a mix of products (Figure 5C). GRX showed a low level of catalytic activity for both types of disulfide bonds. 328

The linker disulfide bond in ADC **12** was also cleaved by TRX, but the extent of cleavage was much less than that for ADC **13** as a significant amount of starting ADC **12** remained in parallel incubations (Figure 2S, conditions b and d). Comparison of the antibody-related product profiles of ADC **12** and ADC **13** in the presence of TRX clearly showed more extensive degradation of ADC **13** than **12** (Figure 2S). Overall, the prodrug disulfide bond is more susceptible to catalytic cleavage by enzymes than is the disulfide linker bond.

335

336 Discussion

Incubations of the disulfide-containing prodrugs **3**, **5**, and **10** with recombinant TRX and GRX in the presence of cofactors showed that the catalytic activity of these enzymes is required to cleave the disulfide bonds in these small molecules. Likewise, incubations of ADC **12** showed the importance of the TRX and GRX enzymes in cleavage of the linker disulfide bond. Incubation of ADC **13** further demonstrated that TRX and GRX can

catalyze cleavage of both prodrug and linker disulfide bonds from the same molecule. 342 These data clearly support catalytic disulfide cleavage activities of TRX and GRX. Both 343 344 antibody product- and PBD product-profiles were qualitatively similar between the reactions of disulfide compounds with TRX or GRX enzymes in whole blood. Immolation 345 following disulfide cleavage for the disulfide-containing compounds selected in these 346 347 studies facilitated product analysis and clean assessment of disulfide cleavage. The disulfide linker cleavage in ADC 12 and 13 suggested that the disulfide bonds that connect 348 engineered-in cysteines and payloads are accessible to enzymes. The variable stabilities 349 of the ADC conjugates from the cysteines engineered at different locations on an antibody 350 may suggest different accessibilities of these linker disulfide bonds to TRX or GRX 351 enzymes (Ohri et al., 2018). Neither of these enzymes is expected to cleave inner 352 353 disulfide bonds such as inter-chain disulfides of an antibody.

Cellular disulfide cleavage has been implied in a number of previous reports of cell 354 incubations (Zhang et al., 2017b; Butera et al., 2014). TRX has been shown to catalyze 355 the allosteric disulfide bonds in proteins (Hogg, 2003; Hogg, 2009). To our knowledge, 356 357 there is no prior report of experimental data showing catalytic cleavage of disulfide bonds in xenobiotics by a particular enzyme. Disulfide-containing drugs are rare, which may limit 358 359 investigations into catalytic disulfide cleavage. Romidepsin is a disulfide-containing HDAC inhibitor prodrug, which acts as an anticancer agent to treat cutaneous T-cell 360 361 lymphoma (Amengual et al., 2018), and it binds to the thiol in the binding pocket of Zndependent histone deacetylase upon disulfide cleavage. TRX and GRX could also be 362 363 involved in the metabolism of thiol-containing drugs such as albitiazolium (Caldarelli et al., 2012). 364

365 Collectively, results support that TRX and GRX in whole blood may catalyze degradation 366 of disulfide-containing prodrugs and disulfide-linker ADC conjugates. Through careful 367 product characterization of disulfide-containing molecules, we demonstrated that TRX 368 and GRX catalyze the disulfide bond cleavage in xenobiotics; thus, representing a new 369 function of TRX and GRX.

370

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375 Authorship Contributions.

- Participated in research design: Zhang, Khojasteh.
- 377 Conducted experiments: Zhang, Fourie-O'Donohue, Dragovich, Pillow, Sadowsky,
- Kozak, Cass, Liu, Deng, Liu.
- 379 Contributed new reagents or analytic tools: Zhang, Dragovich, Pillow, Sadowsky.
- 380 Performed data analysis: Zhang, Liu, Deng, Liu, Khojasteh.
- 381 Wrote or contributed to the writing of the manuscript: Zhang, Fourie-O'Donohue,
- 382 Dragovich, Pillow, Sadowsky, Kozak, Cass, Liu, Deng, Liu, Hop, and Khojasteh.

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490 Figure legends

Figure 1. Chemical structures of the disulfide-containing prodrugs and ADC conjugates in this study.

- Figure 2. Chemical (A) and catalytic (B) disulfide cleavage mechanisms for disulfidecontaining prodrugs and disulfide linker-containing ADCs.
- Figure 3. Degradation product LC-MS profiles of ADC **13** from human and rat blood incubations.
- Figure 4. Proposed payload-related product formation pathways of ADC 13 in incubationsin human and rat blood.
- Figure 5. PBD-related product LC-MS profiles of disulfide **3** (A), ADC **12** (B), and ADC **13**
- 500 (C) in catalytic reactions by TRX and GRX.

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- Table 1. Stabilities of disulfide-containing prodrugs in incubations with GSH, cysteine, or
- 505 human and rat whole blood.
- 506

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| Compound | % Disulfide remaining | | | |
|----------|-----------------------|---------------------|---------------------------------|-----------------------------------|
| | GSH @4.0 mMª | Cysteine @30 µMª | Rat whole blood ^b | Human whole blood ^b |
| 3 | 56 | 100 | 0.1 | 5 |
| 4 | 21 | 99 | 0.3 | 24 |
| 5 | 68 | 100 | 5 | 80 |
| 6 | 44 | 98 | 1 | 45 |
| 7 | 88 | 100 | 87 | 120° |
| 8 | 100 | 100 | 19 | 120° |
| 9 | 100 | 100 | 100 | 108° |
| 10 | 82 | 99 | 124 ^c | 124° |

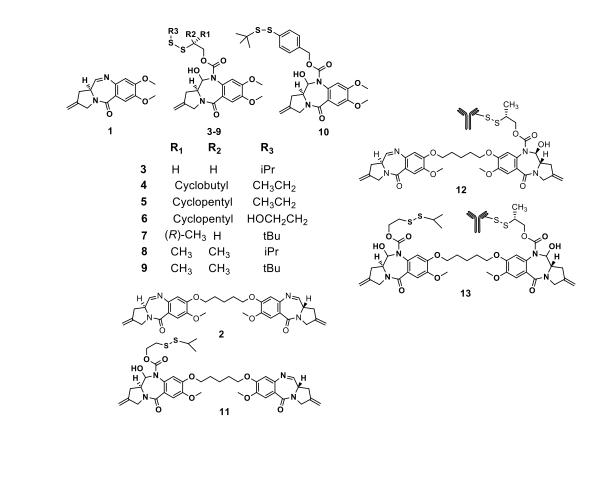
⁵⁰⁸ ^aDisulfide cleavage in the presence of the indicated concentration of GSH or cysteine at 24 h. 509 See Supporting Information for additional details.

^bThe disulfide was incubated in whole blood, and aliquots were analyzed at 24 h. Procaine (10 μ M) was used as positive control incubation with <3% remaining after 24 h.

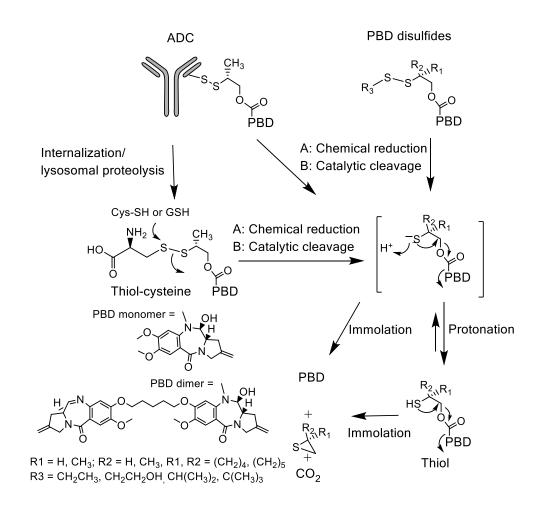
⁵¹² ^c Higher than expected % remaining was reported. This is more likely due to the bioanalytical variability.

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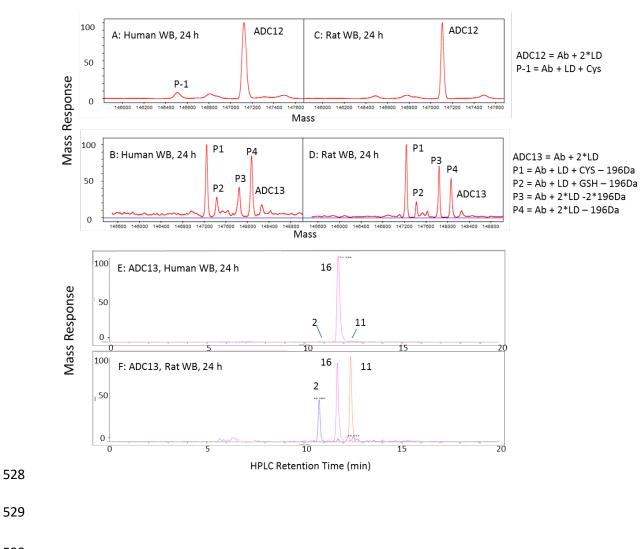
517 Figure 1.



522 Figure 2.



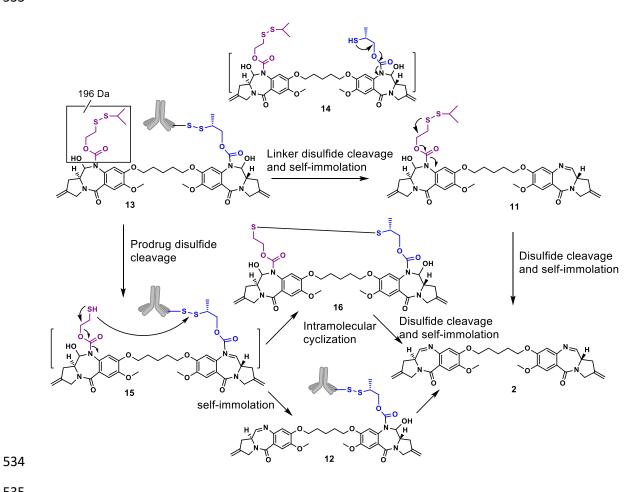
527 Figure 3.



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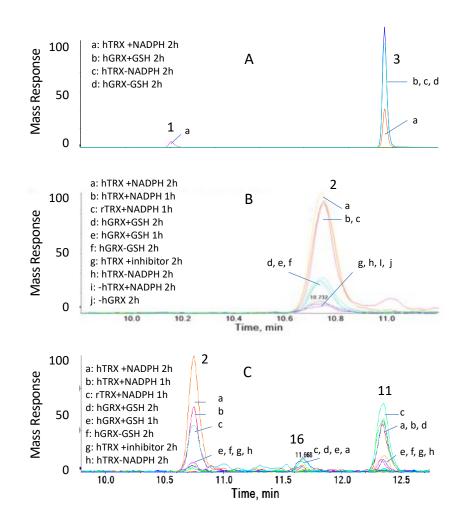
Figure 4. 532





536 Figure 5.

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